

WHAT IS CLAIMED IS:

1. A door hinge mounting structure for vehicles comprises
a bracket having generally opposed inner and outer plates, and a cross-section
perpendicular to said two plates forming a closed cross-section while said inner plate is
5 coupled to a support panel in a surface-contact state;

a coupling nut for connecting said two inner and outer plates of said bracket
and having processed threads therein; and

a coupling bolt for penetrating said inner and outer plates of said bracket one
after another by passing through a door hinge and said support panel to thereafter be
10 coupled to said coupling nut.
2. The structure as defined in claim 1, wherein said bracket is formed with a
recess portion at a surrounding area where said coupling bolt penetrates said inner plate,
and said coupling nut is provided with a first flange welded to and filling up said recess
portion, and a second flange welded to an inner side of said outer plate.
- 15 3. The structure as defined in claim 2, wherein said inner plate is a protruding
welding portion extended from said inner plate for being welded to said support panel.
4. The structure as defined in claim 2, wherein a hole is formed at said recess
portion of said inner plate and is larger than a diameter of said second flange.
5. The structure as defined in claim 2, wherein said first and second flanges nut
20 are respectively provided with a plurality of welding protruders for welding.
6. The structure as defined in claim 2, wherein said coupling nut is provided at an
end thereof with a guide whose diameter is smaller than inner diameter of said coupling
nut in order to facilitate an easy assembly with the coupling nut.

7. The structure as defined in claim 1, wherein the support panel is composed of a door inner panel.